Resolution and Asymmetric Synthesis of 3-Hydroxycarboxylic Acids by using (-)-Menthone as a Chiral Template

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1,3-Dioxan-4-ones **6** and **7** derived from (–)-menthone can be utilized in resolution of 3-hydroxycarboxylic acids and asymmetric synthesis of 2-substituted 3-hydroxycarboxylic acids.

By acetalization with (-)-menthone, enantiomeric alkane-1,3-diols 1 and *ent*-1 are converted into diastereoisomeric menthonides 2 and 3, respectively, which can be separated readily by silica gel column chromatography. Recent reports from these laboratories demonstrated that the transformation can be utilized in resolution of the racemic 1,3-diols,¹ determination of the absolute configuration of the 1,3-diols,¹ and enantioselective terminus differentiation of *meso*-1,3-polyols.² As an extension of this approach using menthone as a chiral template, we have investigated the condensation of racemic 3-hydroxycarboxylic acids with (-)-menthone.³ We now report resolution of 3-hydroxycarboxylic acids *rac*-4 *via*

Entry	rac-4	R ¹	rac-5	Yield ^a (%)	6,7	Yield ^b (%)	R _f ^c	4, ent-4	Yield ^b (%)	(CHCl ₃ , <i>c</i>)
1	4 a	<i>c</i> -C ₆ H ₁₁	5a	79	6a 7a	39 30	0.41 0.49	4a ent-4a	88 96	-29.0(1.41) +30.4 ^d (1.03)
2	4b	PhCH ₂ CH ₂	5b	90	6b 7b	41 34	0.25 0.34	4b ent-4b	83 76	+14.0(1.04) -14.5(1.02)
3	4c	<i>n</i> -C ₈ H ₁₇	5c	82	6с 7с	40 37	0.44 0.53	4c ent-4c	93 88	$-18.5^{e}(0.73)$ +18.3 (0.74)

^{*a*} Isolated yield by distillation. ^{*b*} Isolated yield by column chromatography (silica gel, EtOAc-hexane). ^{*c*} Retardation factor (silica gel, 15% EtOAc-hexane). ^{*d*} Lit;⁹ $[\alpha]_D$ +31.8 (CHCl₃, *c* 1.1). ^{*e*} Lit.,¹⁰ $[\alpha]_D$ -17 (CHCl₃, *c* 1).

the (-)-menthone-derived 1,3-dioxanones 6 and 7 and asymmetric synthesis of 2-substituted 3-hydroxycarboxylic acids by highly stereoselective alkylation and aldol reactions of 6 and 7.

Table 1 Resolution of 3-hydroxycarboxylic acids 4a-c

Hydroxycarboxylic acids rac-4a-c were converted into the bistrimethylsilyl ether derivatives rac-5 in high yields by treatment with hexamethyldisilazane (HMDS) (Scheme 1, Table 1). Condensation of rac-5 with (-)-menthone catalysed by trimethylsilyl trifluoromethanesulfonate (TMSOTf) gave 1,3-dioxanones 6, derived from 5, and 1,3-dioxanones 7, derived from *ent*-5, without formation of the possible diastereoisomers, 8 and 9. The dioxanones 6–9 assume chair-like conformations 6'-9'. Flipping of the dioxanone rings is restricted by the isopropyl group of the menthane ring. Formation of 8 and 9 in which the R group takes a pseudo-axial position is highly unfavourable.

The diasteroisomeric 1,3-dioxanones 6a-c and 7a-c were readily separated by silica gel column chromatography. The enantiomerically pure hydroxycarboxylic acids 4a-c and *ent*-4a-c were obtained by acid-catalysed hydrolysis of 6a-cand 7a-c, respectively. Separation of the hydroxy acids and (-)-menthone liberated was achieved readily by extraction.

Recent studies by Seebach and coworkers disclosed that 2-*tert*-butyldioxanone **10** prepared from enantiomerically pure 3-hydroxybutanoic acid and pivalaldehyde is a versatile intermediate for the synthesis of enantiomerically pure compounds.^{4–7} It was reported that alkylation⁵ and aldol reactions⁶ of **10** proceed with high *anti*-selectivity to give, after hydrolysis, the corresponding enantiomerically pure 2-substituted hydroxycarboxylic acids. Structurally related dioxanones **6** and **7** were found to exhibit distinctive stereoselectivities in alkylation and aldol reactions.

Treatment of the lithium enolates of 6a,b and 7a,b with benzyl and allyl bromides stereoselectively gave the corresponding *anti*-products *a*-11 and *a*-12,[†] respectively [eqns. (1) and (2); Table 2]. Interestingly, reversal of the selectivity was observed in the reaction with methyl iodide, which yielded the corresponding methylation products *s*-11 and *s*-12[†] with



Scheme 1 Reagents and conditions: a, HMDS (1.1 equiv.), CH_2Cl_2 , room temp., 18 h; b, (-)-menthone (1.5-2.0 equiv.), TMSOTF (0.2 equiv.), CH_2Cl_2 , -40 °C, 18 h; c, aq. HCl, MeOH, room temp., 1 h



moderate syn-selectivity. The syn-selectivity was improved in the methylation of the corresponding potassium enolates (entries 4 and 7 vs. 5 and 8). While the origin of the reversed stereoselectivity is not apparent, the observation is of synthetic importance as a rare example of syn-selective alkylation of 3-hydroxycarboxylic acid derivatives.⁸ Treatment of the alkylation products **11a,d** and **12a,c** with aq. HCl in MeOH furnished the corresponding enantiomerically pure

[†] Alkylation products *a*- and *s*-11 (*a*- and *s*-12) were separated by silica gel column chromatography. The stereochemistry of these compounds was determined based on the vicinal coupling constants $J_{5,6}$; 9.5–10.6 Hz for *a*-11 and -12, 2.5–3.3 Hz for *s*-11 and -12.

Table 2 Alkylation and aldor reaction of dioxanones days and /a,	Table	e 2	Alky	ylation	and	aldol	reaction	of	dioxanones	6a,b	and	7a,	ba
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Entry	Dioxanone	Base	R ² X or R ³ CHO	Products	Yield ^b (%)	Ratio ^c
1	6a	LDA	PhCH ₂ Br	<i>a</i> -11a, <i>s</i> -11a	71	>20:1
2		KHMDS			63	$9.5:1^{d}$
3		LDA	CH ₂ =CHCH ₂ Br	<i>a</i> -11b, <i>s</i> -11b	74	$13:1^{d}$
4		LDA	MeI	a-11c, s-11c	91	1:2.2
5		KHDS			85	1:7.3 ^d
6	7a	LDA	PhCH ₂ Br	a-12a, s-12a	84	>20:1
7		LDA	MeI	a-12b, s-12b	77	1:1.3
8		KHDS			83	1:3.4 ^d
9	6b	LDA	PhCH ₂ Br	a-11d, s-11d	55	>20:1
10		LDA	MeI	a-11e, s-11e	73	1:2.0
11	7b	LDA	PhCH ₂ Br	a-12c, s-12c	47	>20:1
12	6a	LTMP	PhCHO	a,s-14a	87	8.7:1
13	7a	LTMP	PhCHO	a.s-15a	88	11:1
14	6b	LTMP	PhCHO	a,s-14b	80	10:1
15	7b	LTMP	PhCHO	a,s-15b	76	>20:1
16		LTMP	CH ₂ =C(Me)CHO	a,s-15c	60	15:1

^a In the alkylation reaction, the enolates generated from 1.2-1.5 equiv. of lithium diisopropylamide (LDA) or potassium hexamethydisilylamide (KHDS) in tetrahydrofuran-hexamethylphosphoric triamide (2.4 equiv.) at -75 °C for 2 h were allowed to react with R²X (1.2-1.5 equiv.) at -75 °C for 16 h. In the aldol reactions, the enolates generated from 1.2 equiv. of lithium tetramethylpiperidide (LTMP) at -75 °C for 2 h were treated with R³CHO (1.2 equiv.) at temperatures of -75 to -10 °C for 2 h. ^b Combined yields of stereoisomers. ^c Unless otherwise noted ratios were determined by ¹H NMR analysis. ^d The ratio was determined by isolation.



Scheme 2 Reagents and conditions: a, LDA, THF, HMPA, $-75 \,^{\circ}$ C, then R²X, $-75 \,^{\circ}$ C; b, LTMP, THF, $-75 \,^{\circ}$ C, then R³CHO, $-75 \,^{\circ}$ C



2-substituted 3-hydroxycarboxylic acids 13a,b and *ent*-13a,b, respectively.‡

Aldol reaction of **6a,b** (or **7a,b**) also proceeded with high stereoselectivity to give *a,s*-14 (or *a,s*-15) as a major product together with a minor diastereoisomer [eqns. (3) and (4); Table 2]. The stereochemistry of the major products was unambiguously determined by converting them into acetonide derivatives 16. Thus, hydrolysis of *a,s*-14a, -14b and -15b with aq. HCl in MeOH followed by protection of the 1,3-diol moieties as acetonides [Me₂C(OMe)₂, camphorsulfonic acid, CH₂Cl₂] gave 16a (82%, $J_{4,5} = 9.0, J_{5,6} = 6.3$ Hz), 16b (60%, $J_{4,5} = 9.0, J_{5,6} = 6.3$ Hz), and *ent*-16b (92%), respectively.§ As in the reaction of 10,⁶ aldehydes attack stereoselectively from the *anti* π -face of the enolates. Noteworthy is the *syn*-selective [with respect to C(5) and C(1')] aldol reaction, which contrasts with the *anti*-selectivity reported for 10.⁶ Unfavourable 1,3-interaction between the R¹ and R³ groups in the cyclic transition state model 18 leading to *a,a*-14 may provide a rationalisation of the highly stereoselective formation of *a,s*-12 through the sterically more feasible transition state model 17.

In summary, we have demonstrated that transformation of racemic 3-hydroxycarboxylic acids into dioxanones 6 and 7 can be utilized not only in resolution of the starting hydroxycarboxylic acids but also in asymmetric synthesis of 2-substituted hydroxycarboxylic acid derivatives. Stereoselectivities

 $[\]ddagger$ **13a** {84%, $[\alpha]_D^{24}$ -14.4 (CHCl₃, c 0.98)}, **13b** {77%, $[\alpha]_D^{24}$ -23.5 (CHCl₃, c 0.77)}, ent-**13a** {79%, $[\alpha]_D^{24}$ + 15.3 (CHCl₃, c 1.2)}, ent-**13b** {81%, $[\alpha]_D^{24}$ + 24.5 (CHCl₃, c 0.99)}.

[§] The anti-stereochemistry of a,s-14a-c and -15a,b at C(5) was assigned on the basis of the vicinal coupling constants; $J_{5,6} = 9.2-10.0$ Hz.

1370

observed in alkylation and aldol reactions of the enolates derived from dioxanones 6 and 7 are markedly different from those observed for the related 2-tert-butyldioxanone 10.

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